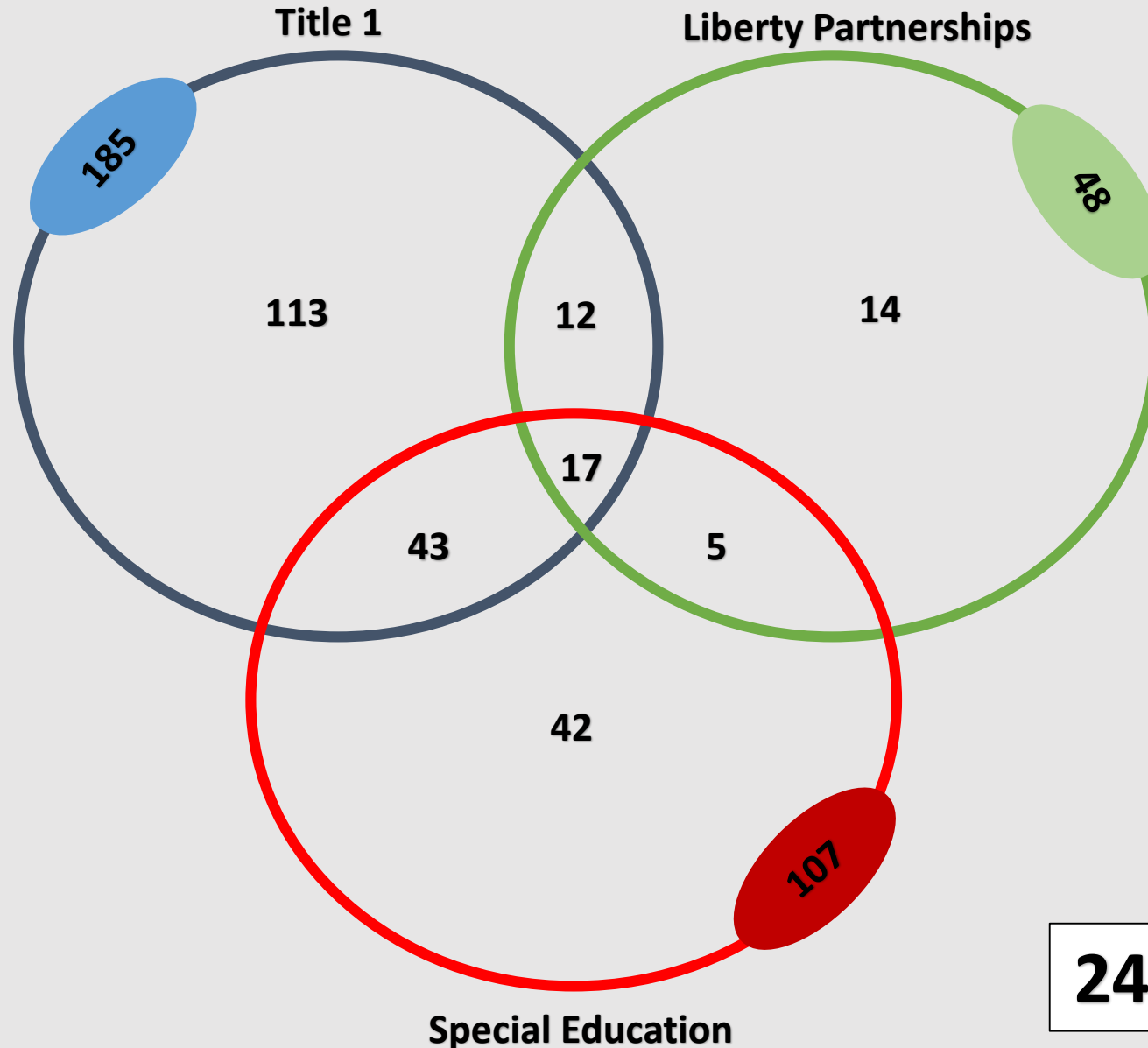


Cross- Over Diagram of Students in other Target Groups



246 At- Risk Students